



### VCM 200 SERIES ORDERING INFORMATION

Model No.	Part No.	Speed Range/ Minute	Pkg. Includes
0200-0220	VCM 200	1-60" (25.4mm-152.4cm)	See Package Description #1
0200-0224	VCM 200HS	5-120" (127mm-304.8cm)	See Package Description #1
0200-0240	*VCM 200HT	1-60" (25.4mm-152.4cm)	See Package Description #1
0200-0221	VCM 201	1-60" (25.4mm-152.4cm)	See Package Description #2
0200-0225	VCM 201HS	5-120" (127mm-304.8cm)	See Package Description #2
0200-0241	*VCM 201HT	1-60" (25.4mm-152.4cm)	See Package Description #2

Export models available with 220V AC to 110V AC step down transformer.  
\*Models VCM-200 HT, VCM-201 HT, include heat shield.

### ACCESSORY ORDERING INFORMATION

Part No.	Description
0212-0018	12' (3.7m) track section for line cutting
0212-0019	9' (2.7m) track section for line cutting
0212-0005	6' (1.8m) track section for line cutting
0252-0040	Radius rod for circle cutting
0253-0042	100" (254.0cm) radius rod for circle cutting
0252-0136	Dual torch mount assembly
0252-0103	Heat shield

## VCM 200 Portable Cutting Machine

The versatile VCM 200 is a precision, tractor-type machine that can be used on its own track for straight line cutting and a variety of welding operations. Off track and with a radius rod assembly, the VCM 200 can be used for circle cutting.

- Large thumb screws for hand tight adjustments
- Dual drive controls & direct speed readout
- Cone disc drive
- Constant speed AC induction motor located on the side opposite the torch for cooler, more efficient operation
- Counter-balanced design allows torch racking distance up to 18" (457.2mm) from the machine
- Speed constant over wide range of temperatures
- Torch holder designed for 1.38" (35.1mm) barrel diameter torches

#### Package Description #1:

- Cutting machine
- MT 210A torch & torch rack
- Hoses & fittings (for 2 hose operation)
- 32 pitch pinion torch holder
- 3 hose manifold block

#### Package Description #2:

- Cutting machine
- Hoses & fittings (for 2 hose operation)
- 32 pitch pinion torch holder
- 3 hose manifold block

## SPECIFICATIONS

#### Straight Line / Circle

- Length increments of 72" (182.9cm) (track length)
- Circle diameters 4" (101.6mm) to 96" (243.8cm)

#### Speed Range

- 1-60"/minute (25.4mm-152.4cm/minute)

#### Dimensions

- Length - 14.25" (362.0mm)
- Width - 11" (279.4mm)-machine only  
28.5" (723.9mm)-machine & torch holder
- Height - 11.5" (292.1mm)-top of torch holder  
5.5" (139.7mm)-top of machine
- Weight-Machine - 47 lb. (21kg)

## VCM 200 HS (High Speed)

Has all the convenience and portability features of the standard VCM-200 machine, plus a speed range of 5-120"/min (12.7-304.8cm/min). The VCM-200HS has a flat mounting deck.

## VCM 200 HT (High Temperature)

Same convenience, portability features and speed of the VCM-200 (Max. temp. 300°F), plus the addition of a heat shield.