

## Journeyman®

### Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 1/2" (12.7 mm) or 3" (76.2 mm) with optional nozzles.



- ESS4 Series regulators
- H 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- Cutting tip (See chart)
- MFA heating nozzle (See chart)
- Welding nozzles (See chart)
- T-grade hose 20' x 1/4" (6.1 m x 6.4 mm)
- Striker and tip cleaner
- Soft-sided shade 5 goggles



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2035	(W) 1,3,5	1-1-101	8-MFA	ESS4-125-540	ESS4-15-300
	0384-2036	(W) 1,3,5	1-1-101	8-MFA	ESS4-125-540	ESS4-15-510
British Fuel	0385-0530	(W) 1,3,5	1-1-101	8-MFA	ESS4-125-992	ESS4-15-993

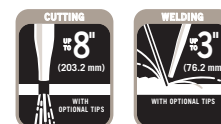
## Journeyman® II

### Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 1/8" (3.2 mm) or 3" (76.2 mm) with optional nozzles.



- ESS4 Series regulators
- 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- Cutting tip (See chart)
- Heating nozzle (See chart)
- Welding nozzle (See chart)
- T-grade hose 20' x 1/4" (6.1 m x 6.4 mm)
- Striker and tip cleaner
- Soft-sided shade 5 goggles



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-2040	(W) 2	1-1-101	-	ESS4-125-540	ESS4-15-300
	0384-2041	(W) 2	1-1-101	-	ESS4-125-540	ESS4-15-510
British Fuel	0385-0531	(W) 2	1-1-101	-	ESS4-125-992	ESS4-15-993
Propane/ Natural Gas	0384-2042	-	1-GPN	8T55	ESS4-125-540	ESS4-125-510LP
Propylene	0384-2043	-	1-GPP	8T55	ESS4-125-540	ESS4-125-510LP

## Journeyman® Select

### Heavy Duty

This heavy duty system cuts up to 8" (203.2 mm) and welds up to 3" (76.2 mm) with accessories.



- 315FC torch handle with built-in flashback arrestors and check valves
- CA 2460 cutting attachment
- ESS4 Series regulators
- Available with 75° or 90° head angle



Gas Service	Part No.	Cutting Attachment	Head Angle	Oxygen Regulators	Fuel Gas Regulator
	0384-2070	CA 2460	90°	ESS4-125-540	ESS4-15-300
Acetylene	0384-2068	CA 2460	90°	ESS4-125-540	ESS4-15-510
	0384-2069	CA 2461	75°	ESS4-125-540	ESS4-15-510
British Fuel	0384-2071	CA 2460	90°	ESS4-125-992	ESS4-15-993
Oxygen	0384-2073	CA 2460	90°	ESS4-125-540	**
	0384-2074	CA 2460	90°	ESS4-125-992	**
Propane/Natural Gas, Propylene	0384-2075	CA 2460	90°	ESS4-125-540	ESS4-125-510LP

\*\*Supplied with 2 oxygen regulators

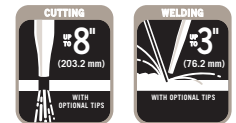
## Journeyman® 450

### Heavy Duty

This heavy duty system cuts up to 3/4" (19.1 mm) or 8" (203.2 mm) with optional tips. It welds up to 1/2" (12.7 mm) or 3" (76.2 mm) with optional nozzles.



- SR Series regulators
- 315FC torch handle with built-in flash back arrestors and check valves
- CA2460 cutting attachment
- Cutting tips
- Welding nozzle



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Heating Nozzle	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-0807	W-2	1-101	--	SR450	SR460-510
	0384-0808	W-2	1-101	--	SR450	SR460-300
Oxygen	0384-0806	W-2	1-101	--	SR450-540	**

\*\*Supplied with 2 oxygen regulators