

## The Portable Torch

### Medium Duty

This medium duty portable system cuts up to 1/2" (12.7 mm) or 4" (101.6 mm) with optional tips. It welds up to 1/4" (6.4 mm) or 1.25" (31.8 mm) with optional nozzles.

- CSR 150 Series regulators
- 100FC torch handle with built-in flashback arrestors and check valves
- CA 1350 cutting attachment
- Welding nozzle (See chart)
- Cutting tip (See chart)
- T-grade hose 10' x 3/16" (3.1 m x 4.8 mm)
- Striker and goggles



### OPTIONAL

- 10 cu ft CGA 200 acetylene cylinder
- 20 cu ft CGA 540 oxygen cylinder

Gas Service	Part No.	Welding Nozzle	Cutting Tip	Cylinders	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-0935	(W-1) 1	0-3-101	No	CSR 150CR-540	CSR 160AR (MC)
	0384-0936	(W-1) 1	0-3-101	Yes	CSR 150CR-540	CSR 160AR (MC)

## Portable Tote

### Medium Duty

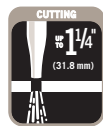
This medium duty portable system has a rugged patented design with a molded plastic carrying case and cuts up to 1.25" (31.8 mm) or welds up to 3/32" (2.4 mm).



- D 150 CR regulator
- D 160 AR regulator
- WH 270FC-V welding torch with built-in flashback arrestors and check valves
- CA 270-V cutting attachment
- Welding nozzle (See chart)
- Cutting tip (See chart)
- Twin RM-grade hose 12.5' x 3/16" (3.81 m x 4.8 mm)

### OPTIONAL

- 10 cu ft CGA 200 acetylene cylinder
- 20 cu ft CGA 540 oxygen cylinder



Gas Service	Part No.	Welding Nozzle	Cutting Tip	Cylinders	Oxygen Regulators	Fuel Gas Regulator
Acetylene	0384-0938	2-UM-1	0-3-101	No	FPR 150CR-540	FPR 160AR-200
	0384-0939	2-UM-1	0-3-101	Yes	FPR 150CR-540	FPR 160AR-200

## Powder Spray Torch Kit

The Victor VPT-100 provides powder feed into the gas mixture. Deposit thickness is controlled by the powder flow rate of the torch.



- 100 FC Torch Handle
- TE tips: size 3, 4
- TEMF tip: size 6
- 1 lb of Tungsten Carbide #600
- 1 lb of Nickel base #22
- Elbow assembly
- Hopper assembly

Model No.	Part No.	Description
VPT-100	0384-1265	Powder Spray Torch Kit

## Fire-Stick

### Torch Kit

- Two models available - with or without regulator
- For propane (hose approved for LP)



Model No.	Part No.	Description	BTU's
HS-101	0384-1251	Fire-Stick with R-LP Regulator	350,000
HT-500	0384-1261	Fire-Stick without Regulator (Heavy Duty)	500,000