

Handles & Attachments

300 SERIES

300 Series H 315FC Torch Handle

Extra Heavy Duty



315FC Torch Handle

Heavy Duty



VICTOR® TORCH HANDLES ARE AVAILABLE WITH VANGUARD™ SAFETY FEATURES:

- Built-in flashback arrestors – no need for accessory flash arrestors
- Built-in reverse flow check valves – no need for accessory check valves
- Works with all fuel gases. There are pressure restrictions for different gases

VanGuard torch handles are offered in extra heavy duty (H 315FC), heavy duty (315FC) and medium duty (100FC) models, and available in Victor's most popular system models. VanGuard torch handles also feature Victor traditional threaded assemblies for economical repair if service is necessary.

Part No.	Model No.	Description	Hose Connection	Gas	Weight	Length
0382-0316	H 315FC	High Flow Torch Handle	9/16"-18	All	20 oz	9" (228.6 mm)
0382-0034	315FC	"VanGuard" Heavy Duty	9/16"-18	All	18 oz	9" (228.6 mm)
0387-0008	315FC	"VanGuard" Heavy Duty (Clamshell)	9/16"-18	All	18 oz	9" (228.6 mm)

320 Torch Extension



Part No.	Description	Hose Connection	Gas	Weight	Length
0382-0019	320 Torch Extension	9/16"-18	All	16 oz	12" (304.9 mm)

300 Series CA 2460 Cutting Attachment

Heavy Duty



(for use with all fuel gases with appropriate tip)

Performance matched for each torch handle series

- Forged brass head
- Spiral mixer blends oxygen & fuel
- Smooth cutting valve (push type)
- Stainless steel tubes
- Brass coupling nut & double "O" ring tapered seal gives quick gas-tight seal without a tightening wrench
- Length 10.5" (266.7 mm)
- Weight 32 oz (0.91 kg)

Part No.	Model No.	Cutting Range	Tip Series	Head Angle
0381-0816	CA 2460	8" (203.2 mm)	1	90°
0387-0000	CA 2460 CS	8" (203.2 mm)	1	90°
0381-0817	CA 2461	8" (203.2 mm)	1	75°
0381-0818	CA 2462	8" (203.2 mm)	1	180°
0381-0823	CA 2470	7" (177.8 mm)	3	90°

CS = Clamshell Package

Change the Tip, Not the Torch

ONE TORCH ALL FUELS

Switching from oxy-acetylene to oxy-propylene or other alternative gases requires changing the gas regulator and torch tips. A T-grade hose should be used with alternate fuels. Victor torches can easily accommodate any industrial fuel gas



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